



**MODERN SLAVERY STATEMENT**  
**2024**



## Introduction

This Modern Slavery Statement is made on behalf of Tivoli Investments Pty Ltd and all its Group entities, namely:

- Inguz Harvest Pty Ltd
- Harvest FreshCuts Pty Ltd
- Vegco Pty Ltd

Collectively referred to in this Statement as “**One Harvest**”.

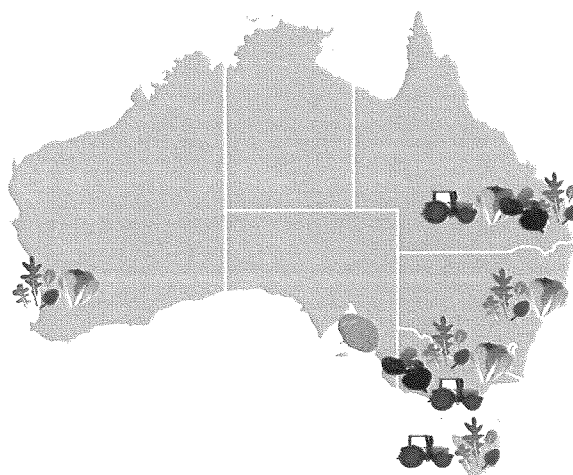
This Statement is made for the purposes of the *Modern Slavery Act 2018 (Cth)* and is the fourth Statement published by One Harvest. This Modern Slavery Statement has been prepared to meet the reporting requirements under Section 16 of the *Modern Slavery Act 2018 (Cth)* for the reporting period ending June 2024.

One Harvest is committed to ensuring sustainable operations and supply chain that respects human rights. One Harvest recognises the importance of building and maintaining strong partnerships with our suppliers. Suppliers are an integral part of our business, helping us ensure that not only through our products but also through our day-to-day operations, we are supporting a better life for all. One Harvest plays a vital role in supporting Australian farmers by procuring a significant portion of produce from them directly. Our growers represent some of the most dedicated and hardworking individuals and families in Australia who share the same commitment to excellence.



## Our Structure, Operations and Supply Chain

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One Harvest is a family-owned Australian company that grow, process and supply our value-add produce to supermarkets and green grocers nationally. Our operations include four facilities in Wacol, Sydney, Bairnsdale & Bibra Lake and employ more than 800 people. This is in addition to workers sourced through labour hire providers and the PALM scheme. All these workers are verified to have a contract of employment or were employed under collective work agreements at a minimum.

Our product range includes prepacked salads & vegetables and fresh-cooked beetroot & potatoes. One Harvest has a wide range of suppliers providing a breadth of products & services including but not limited to agricultural raw materials, packaging, ingredients, logistics, machinery, maintenance, training, consulting, legal and financial services.

We prioritise the establishment of enduring, strategic relationships with our supplier partners, many of whom have been integral to our success for decades. These long-standing connections foster an environment of transparency and trust to facilitate the exchange of best practices. These suppliers range from family-owned, small to medium sized businesses, to international organisations. Most suppliers (and all growers) operate and supply from within Australia.

We recognise that the cornerstone of One Harvest's achievements rest upon the trust and collaboration we share with our supplier partners. Regardless of cultural, social, or economic contexts, we hold all suppliers to the highest standards, particularly concerning fundamentals rights for individuals. This includes the fair and respectful treatment of workers, alongside practices that prioritise their health and safety within their workplace environments.

Our website ([www.oneharvest.com.au](http://www.oneharvest.com.au)) provides further insights into our operations, suppliers and our commitment to "help people live better lives."

## Assessing and Addressing Modern Slavery Risks

Modern slavery refers to a range of serious forms of exploitation including forced labour, debt bondage, human trafficking and child labour.

One Harvest is collaborating with its suppliers, customers and other relevant stakeholders to promote ethical practices and assist in minimising the risks of modern slavery within its operations and supply chain.

One Harvest has a risk assessment framework which evaluates all current and new suppliers against the following four key modern slavery risk factors to determine their overall risk rating:



In terms of risk assessments performed on One Harvest's supply chain, most suppliers continue to exhibit low overall modern slavery risk factors. We have a particular focus on the controls and mechanisms that we have in place with our growers that are part of the agricultural industry, considered to have a higher inherent risk of modern slavery.

One Harvest has had an ongoing reliance on labour hire providers, but to a lesser degree than has been required in recent years. One Harvest has developed policies and maintained mechanisms to regularly ensure that all labour hire providers remain compliant with all relevant standards and protocols. Appropriate modern slavery clauses have been included in all labour hire agreements. All of One Harvest's current labour hire providers hold current Sedex membership.

In terms of mitigating, any modern slavery risks in relation to One Harvest's operations, in particular for our workforce, appropriate labour practices are enforced through the following policies:

- One Harvest Code of Conduct;



- Equal Employment Opportunity Policy;
- Discrimination, Workplace Harassment and Sexual Harassment Policy;
- One Harvest Reimbursement Policy;
- One Harvest Annual Leave and LSL Policy; and
- One Harvest Whistle-blower Policy.

Further to these, our internal People & Capability Team facilitates recruitment either directly or with the use of reputable recruitment agencies. All employees go through a structured on-boarding process.

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## Our Approach

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### Accountability for Modern Slavery Risks & Issues

The supply chain team is responsible for the continuous improvement and review of the supply chain risk assessment framework. All supplier agreements and onboarding includes the completion of modern slavery questionnaires completed by suppliers. Quarterly updates are provided to the One Harvest Board's Audit & Finance Risk Committee.

### Supplier Engagement & Management

A structured supplier onboarding process ensures that the appropriate due diligence reviews and risk assessments are performed prior to engaging a new supplier. Staff who initiate and review relationships with third parties are provided with training to apply the supply chain risk assessment process.

All existing and new suppliers are to comply with contractual obligations relating to modern slavery, as well as the obligations set out in our Supplier Code of Conduct.

Suppliers must take all reasonable steps to ensure that there is no modern slavery in their supply chains and operations. If a supplier identifies any occurrence of, or material risk of modern slavery in their supply chains or operations, they are to take practical and effective steps to address that occurrence or risk. Suppliers must notify One Harvest as soon as practicable of any occurrence of, or material risk of modern slavery they have identified and notify relevant authorities where appropriate.

### Incorporating Modern Slavery into Policies

One Harvest have a Modern Slavery Policy which has been communicated to all staff and a Supplier Code of Conduct which has been distributed to the Groups' supplier base. When existing policies undergo review or new policies are under development, policy owners are required to identify modern slavery commitments and protections to be incorporated.



## Communications, Engagement and Training

All relevant staff, including the Board, Executive Team and those responsible with engaging suppliers are provided adequate training to enhance their understanding of the causes and impact of modern slavery, the Modern Slavery Policy and our approach to limiting the risk of modern slavery within our supply chains and operations.

## Reporting Unethical or Unlawful Conduct

Anyone with concerns about non-compliance, illegal or unethical activities relating to modern slavery are encouraged to report these concerns by making use of the One Harvest Whistle-blower Hotline, with modern slavery compliance built into the Whistle-blower Policy.

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## Progress Made During 2023/2024 reporting period

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### Sedex & Fair Farms

We continue to engage with our supplier base as we work to ensure that our suppliers subscribe to the Sedex platform and/or Fair Farms for our growers. The main attention during the year was focused on the higher risk supplier categories, including labour hire, growers, and logistics.

Summary of status as at the writing of this statement was as follows:

Supply Chain Category	% Active Sedex / Fair Farms Membership
Labour Hire	100%
Logistics	100%
Packaging and Ingredients	55%
Growers	45%

### Modern Slavery Awareness Training

All employees (including labour hire team members) are required to undertake modern slavery awareness training via our online HRIS platform at least once per year. One Harvest remains committed to ensure all our team members are aware of modern slavery and what they can do to identify, report and prevent such risks or non-compliance within our operations and those of our suppliers.

### Approved Supplier Program



One Harvest maintains an active register of approved produce suppliers determined by the supplier's ongoing compliance to meet standards across a range of areas including as relates to farming practices and holding appropriate certifications relating food safety, people safety, and ethical standards.

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## **Assessing the Effectiveness of One Harvest's Actions**

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As part of our Risk and Compliance processes, One Harvest continues to review and update, where necessary, any controls, processes and policies that will assist in mitigating modern slavery related risks.

The often-hidden nature of modern slavery practices means it can be difficult to identify and can be difficult for people to report, however One Harvest is committed to working with suppliers to remediate any breaches of our Modern Slavery Policy or Supplier Code of Conduct.

We have engaged with multiple suppliers to work together to remove modern slavery risks from both party's supply chains and commenced further transparency in governance and controls through the creation of a trading relationship in the Sedex platform.

Improvements in the supplier onboarding process have been implemented to review potential risks up front and to engage in discussions and consultation around ethical sourcing processes and policies.

We conduct regular reviews of supplier compliance, including document verification, third-party audits, and site visits for high-risk suppliers. Findings are reported to the Board's Audit & Finance Risk Committee.

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## **Instances of Non-Compliance**

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In this reporting period, there were no identified instances of non-compliance of Modern Slavery. In cases where modern slavery risks or breaches are identified, One Harvest is committed to working with affected suppliers to develop and implement corrective action plans. Where remediation cannot be achieved, termination of the relationship may be considered.

## Our Focus for 2024/ 2025 Reporting Period

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One Harvest remains committed to the continuous improvement in our approach and maturity around addressing modern slavery risks within our operations and supply chains. Our focus in the coming year will be on the following:

### Ethical Trade Membership/Certification

Continue to support our suppliers in transitioning over to an ethical trade membership/certification being Sedex or Fair Farms. Further to this, we will be engaging with our suppliers to ensure value is added in their operations through the benefits of these memberships, rather than a pure "tick box" compliance mentality.

### Supplier Ethical Trade Audit Framework

Continue to develop our supplier audit framework policy and processes, leveraging on the third-party frameworks, Sedex and Fair Farms.

### Education & Training

Continue to train and develop our people to have a better understanding of modern slavery risks, to help identify potential risks within our operations and when interacting with our supply chain.

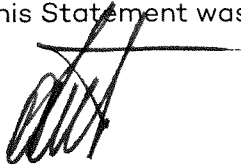
Leveraging on our partnerships with Sedex and Fair Farms to train applicable staff on using these frameworks to perform more detailed due diligence and risk assessments and to also help support our supply chain elevate their maturity in relation to the management of modern slavery risks.

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## Process of Consultation

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All entities within the One Harvest Group operate under the direction and governance of the One Harvest Board and share the same executive management team. The Board's Audit & Finance Risk Committee retain oversight of the Group's management of its modern slavery risks through the Committee's oversight. This Statement was approved by the Board of Directors of One Harvest.

A handwritten signature in black ink, appearing to read "Luke Mountford".

Mr Luke Mountford  
**Chairman**

Date: 23/04/2025